SFileSync

တြာ How To Use FileSync

Program		
Name/number	1001	
File name	1001	
Comment		
Output folder	/Users/adrikherbert/Desktop	
Post to Fusion Team		
Fusion Team output folder	Mill	
NC extension	.nc	
Unit	Document unit	*
Open NC file in editor		

1 Select the **Post to Fusion Team** option when Post-Processing your projects in Fusion.

2

Set the Fusion Team output folder option to one of the Gantry, Lathe, Mill, or Waterjet folders in the Net Share project.

Location:			
Net Share			
PROJECT	Net Share		
Net Share	NAME		
3D Printing	Gantry		
Workholdings, Stocks and Machi	Lathe		
	Mill		
	Waterjet		

3

NC code successfully posted The following NC code successfully posted: NCProgram7 : /Users/adrikherbert/Desktop, View NC Code Ensure the file is successfully posted. **FileSync** will detect the new file and download it to the corresponding machine!

S Troubleshooting FileSync Errors & Delays

- 1 First, keep in mind that it is possible for the service to experience delays. Syncs can take up to **2 minutes** to process. Please check back if the sync does not immediately occur.
- 2 Second, the service can experience intermittent interruptions. Try to resubmit your file if the first try does not succeed.
- 3 Third, if a resubmit does not succeed, FileSync is likely down and **may require re-authentication**. Please contact a member in the <u>Help Contacts</u> section to re-authenticate FileSync.

မာ Contacts



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Advanced Troubleshooting

Restarting FileSync:

- Login to the Bechtel Server

 @bidc225Inx1.ecn.purdue.edu
- Navigate to the FileSync directory

 /home/pal5/FusionFileSync
- Take down Docker Container

 sudo docker compose -f docker-compose.prod.yml down
- Start FileSync (in production mode)
 - \circ npm run prod

Accessing Logs:

- Logs can be accessed at the Bechtel logging server (Graylogs) using the 'filesync' and 'filesync_database' tags
 - URL: https://logging.bidc225lnx1.ecn.purdue.edu
- NOTE: see the 'Filesync' dashboard

Useful Docker Commands:

- docker ps -- list all Docker containers
- docker compose up/down -- start/stop Docker using Docker compose
- docker images -- list all Docker images with tags and source repository